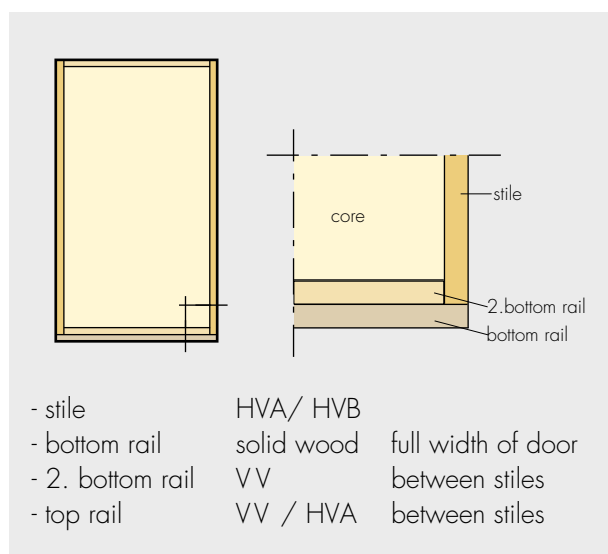


Product Data

- weight : 650 kg/m³
- increased resin content
- typical size : 37 bis 65 mm wide

Possible Construction



Processing Tools :

- slitting saw
- trimming saw with segmental chipper
- folding chipper : 40 teeth
 - arrangement : horizontal
 - synchron / opposed

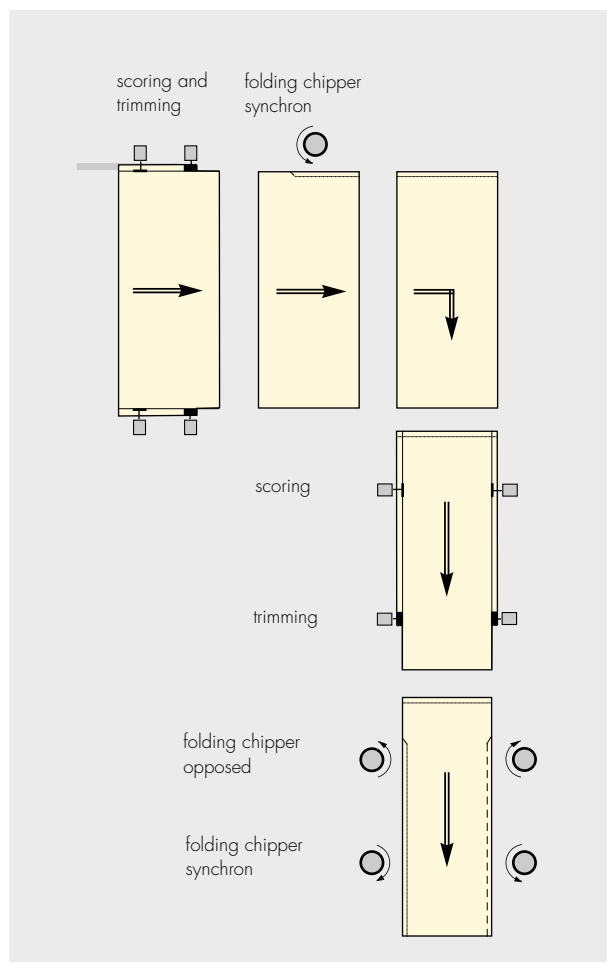
Edge Material :

- thickness : not less than 0,3 mm
- with structure, if possible

Hinge Boring / Hinge Type :

- outside hinge diameter : about. 7,8 mm
- boring with 2-step boring bit :
 - rebate 7,5 mm
 - otherwise 6,5 mm

Possible Processing



Process :

- transmission speed : 22 m/min possible
- cutting to size :
 - scoring saw : synchron
 - trimming saw : with segmental chipper
- processing of rebate
 - folding chipper crosswise + alongside
 - folding chipper inlet synchron
 - folding chipper outlet opposed