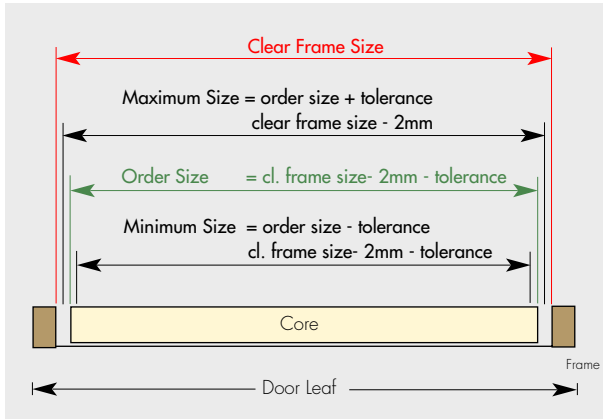


Tolerances

Sizes and Weight

Length Tolerance for Press Sizes



Order Size = Clear Frame Size - 2 mm - '+Tolerance'

Possible Tolerances:

- +2 /- 2mm Solid Board
min.-order-quantity = 200 pieces
- +3 /- 3mm Tube Board
min.-order-quantity = 200 pieces
- +6 /- 0mm Boards cut to size by the customer
Boards for continuous gluing plants

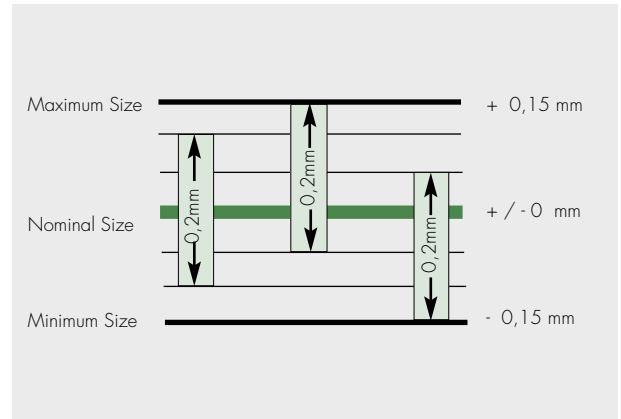
Example : 860 mm wide door with tube board core
 - clear frame size 780 mm
 - order size of tubeboard $780 - 2 - 3 = 775$ mm

Width Tolerance

Press Sizes + /- 1 mm
 Cut Sizes + /- 1 mm

Order Width : height of the core
 clear frame size - 2 mm

Thickness Tolerance



Tolerance in total production + / - 0,15 mm
 But max. deviation in size
 of a single board 0,2 mm

Tolerance on Weight

The tolerance on weight is measured on boards in the full pressing width.

Range of tolerance : - 5% up to +10%

In some cases the plus tolerances can be higher, which only has positive effects.